



Dart Aerospace Ltd.
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D206-648-013
Job Sheet 179297



Part No: D206-648-013

Job Qty: 4 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/16/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/29/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 29 2018 [Signature]
110	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging1-2		
120	QC	4 pcs		6/29/18	0.00	0.00	QC4		[Signature]
130	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging3-1		
135	DC	4 pcs		6/29/18	0.00	0.00	DC		DAS 21 JUL 06 2018
140	QC21-FG	4 Ea		6/29/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D206-648-013

Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002

57636

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	16 Ea (4 ea)	90-Start up Operation	5074162
D2652	Bushing	32 Ea (8 ea)	90-Start up Operation	5033368
D3414-041	Lug	8 Ea (2 ea)	90-Start up Operation	5008727
MS21043-3	Nut	16 Ea (4 ea)	90-Start up Operation	5062620
NAS1149C0363R	Washer	16 Ea (4 ea)	90-Start up Operation	5017102

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	16	109	0
	D2652	32	469	0
	D3414-041	8	36	0
	MS21043-3	16	845	0
	NAS1149C0363R	16	335	0

Part Specifications

Specifications could not be found.

Work Order update only

[illegible]

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Description: GHW INSTALLATION

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10 NAS1149C0	WASHER NAS1149C0 363R
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/02/16 M

REFERENCE ONLY

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.	AJS	08.09.24
A	NEW ISSUE	JB	97.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE
DATE	08.09.24	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	